

1.1 Geology:

Geological structure in Maddhapara and its surroundings was found by geophysical prospecting and exploratory drilling. In this zone the basement is in minimum depth of 140m from surface. Stratigraphical succession of hard rock deposit lies in Precambrian basement complex (granodiorite and others) and subsequently Tura formation, Dupitila formation, Madhupur clay and alluvium from bottom to top.

1.2 Hydrogeology

Maddhapara Mine experiences moderate rate of water inflow into the underground operations. There exist two kinds of aquifers in the mine area i.e., the overburden aquifer and the fissure artesian aquifer (basement aquifer).

The overburden aquifer is an aquifer that covers both Dupitila and Tura formations. It has the thickness of 134 m on an average and the filtration co-efficient of 34 m/day. The fissure artesian aquifer is a basement aquifer that was formed with penetration of the ground water into the fissure pores of rock. The fissure artesian aquifer is about 150 m thick and has the filtration co-efficient of 0.196 m /day at maximum and 0.024 m/day at minimum.

1.3 Reserve:

In the mining area of 1.2 Km², the reserve of hard rock is approximately 174 million metric ton. The minable reserve is about 70 million metric ton with 42% extraction is considered. So far almost 11.50 million metric ton of hardrock has been extracted.

1.4 Mining Method:

The underground hard rock mine has been developed with two (2) vertical shafts: cage shaft and skip shaft and horizontal roadways at -228m, -246m and -270m levels in the underground.

The permanent roadways are arched shaped in cross-section and vary from 2.7m to 3.1m in height and 2.6m to 4.6m in width. The roof of the permanent roadways adopts bolting, combined support of shotcrete as per requirement of rock category to prevent downfall and breakout of rocks in the roadways.

The method of mining is Room and Pillar Sub-level stoping method. The stopes dimension is W=20m x H=60m x L=230m with in between pillar width 30m. The stopes are divided by safety pillars for geo-technically stable configuration of the mine. Hence, there is no subsidence.

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The stoping method involves Fan pattern Long Hole drilling at Sub level (-228m), Ventilation level (-246m) and Production level (-270m) of the stopes followed by charging of explosives and blasting by detonating the explosives. Upon blasting rocks are drifted to the loading niches/drifts at the Production Level (-270m). Secondary blasting is also done to break the bigger chunks of stone at the Production Level. Every stope is provided with waterproof stopping as soon as the rock is extracted to ensure safe condition in the underground.

All the water of the mine is collected in two water sumps, a total volume of 2320 m³, at the -270m level and allow collecting 12h water inflow. Underground main pump station is equipped with 5 pumps with capacity 250 m³/hr. Ventilation in underground roadways is maintained centrally by Main fan ventilation system located on the surface near skip shaft. Two induced type main fan having capacity of 100 m³/s works in parallel. Fresh air is supplied through cage shaft and return air through skip shaft.

2. Objectives of the Mine Closure Plan:

The various objectives of mine closure planning are as follows:

- a) To ensure best utilization of invaluable underground mine for further use of non-mining operation;
- b) To allow a productive and sustainable after-use of the site;
- c) To alleviate of eliminate environmental damage and thereby encourage environmental sustainability;
- d) To minimize adverse socio-economic impacts.

2.1 Reason for Closure:

The reasons for closure of mining operations such as exhaustion of mineable hardrock, lack of demand, uneconomic operations, natural calamity, directives from statutory organization or court etc. should be specified.

2.2 Closure Plan Preparation:

Mine Closure Planning is a progressive process which should undergo ongoing review, development and continuous improvement throughout the life of the mine.

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c) Infrastructure:

Infrastructure management after mining operations cease is essential to support communities, and contribute to sustainable development of the country. By properly decommissioning, rehabilitating, and repurposing infrastructure in the mine area there will be possibility to take role in the development of the country. Effective infrastructure management will ensure safety, minimize environmental impact, and will support repurposing the buildings.

The infrastructure of the mine site after mine site can be used for developing a Technical Mining Institute from where the students of different Universities/Polytechnic Institutes studying on Mining and Geology can acquire practical knowledge to develop themselves for their career in the mining industry abroad as well as flourish mining sector of the country.

Secondly, the mine site is established with a large substation and a big mechanical workshop. In the mine different types of equipment and machinery both in mechanical and electrical field are operated. So, there is also a good scope to establish a vocational institute for building technical manpower required for the development of the country from where the students will have on hand experience.

After evacuation of the buildings of the mine site they can be converted to use for the purpose of establishing a Technical Mining Institute upon receiving Government Approval, and serve for the community and the country.

d) Reclamation of land:

Reclaiming an underground granite mine after closure is a long-term process that involves stabilizing mine openings, restoring ecosystems, and repurposing the land for future use. A well-planned reclamation project not only mitigates environmental damage but also benefits local communities by providing sustainable land use opportunities.

Reclaiming land after the closure of the mine is a crucial step to restore the environment, ensure safety, and make them suitable for future use. It is a long-term process that involves restoring ecosystems, and repurposing the land for future use such as plantation.

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g) Waste Management

Waste Management after the closure of the mine is a critical aspect of the mine closure process to ensure that waste materials like residual explosives, oils, lubricants, and chemicals used during mining operations do not harm the environment, human health, or local ecosystems. There are also infrastructure waste means materials from decommissioned structures, including equipment, pipelines, electrical wiring, and concrete which also needs to be addressed in waste management.

h) Explosive Magazine:

The magazine house of the mine for storing explosives has 10 compartments and occupies 2.57 acre of land in the surface. The capacity of explosive magazine and is ammonium nitrate house is 260 metric ton and 320 metric ton respectively. The following measures can be taken for the magazine after the mine closure:

- All explosives and detonators must be removed and either relocated to another licensed facility or safely destroyed.
- The magazine must be thoroughly cleaned to remove any explosive residue.
- The magazine could be preserved as part of educational exhibit or the government agency like military forces can take over the facility for continued use.

i) Reduce of economic impact

At the time of closure of the mine the available manpower can be redeployed to reduce the economic impact-

- Employment in post mining operation of the mine providing scope for a portion of jobless people to join the occupation back.
- Employment in the proposed Mining Institute providing occupation connected to the mining industry.
- Providing younger groups training in mechanical/electrical field to build up their career in different industry.

j) Management of community facilities:

The community facilities developed during the mine life like health facilities, educational facilities etc. would be continued even after the mine closure.

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